



# **Advances in Peptide synthesis**

**2023 / 09 / 02 (Sat.)  
M2 Seminar  
HUANG Qianchun**

# **Contents**

## **1. Introduction**

**1.1 Peptide**

**1.2 Functions of Peptide**

**1.3 Current State of Peptide Drug Market**

**1.4 Development of Approaches Accessing Peptide**

## **2. Classical Methods**

**2.1 Solid-Phase Peptide Synthesis (SPPS)**

**2.2 Liquid-Phase Peptide Synthesis (LPPS)**

## **3. Novel Methods**

**3.1 Chemical Ligation**

**3.2 Catalytic Condensation of Protected Amino Acids**

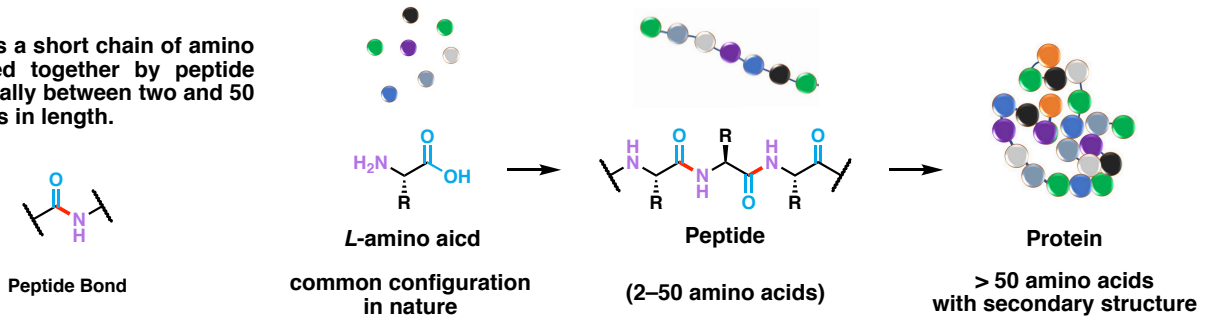
**3.3 Peptide Synthesis in Flow**

## **4. Proposal**

# 1. Introduction

## 1.1 Peptide


A peptide is a short chain of amino acids linked together by peptide bond, typically between two and 50 amino acids in length.



## 1.2 Functions of Peptide

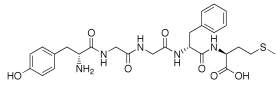
**1. Hormones**  
e.g. Insulin (1922)

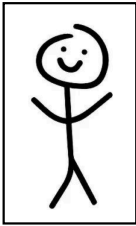
- First peptide drug
- Regulate blood sugar lever



**2. Neurotransmitters**  
e.g. Enkephalin (1975)

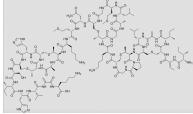
- Regulate pain sensation in the body





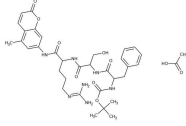
**3. Antibiotics**  
e.g. Nisin (1930s)

- Used as a food preservative
- Inhibit the growth of bacteria



**4. Enzymes**  
e.g. Trypsin (1876)

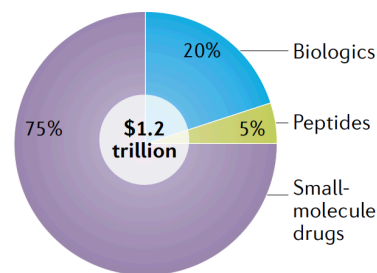
- Break down proteins into smaller peptides



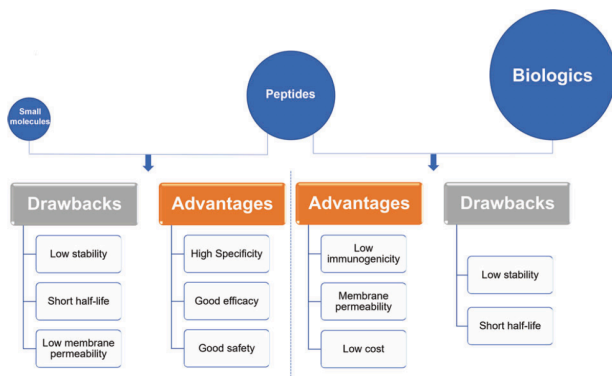
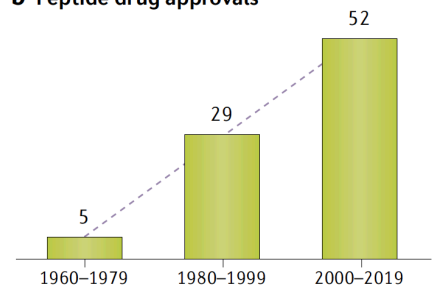
## 1.3 Current State of Peptide Drug Market<sup>1,2</sup>

- **5%** of the global pharmaceutical market
- **US\$50 billion** in 2019
- average growth rate of **7.7%**

a Global pharmaceutical market (2019)

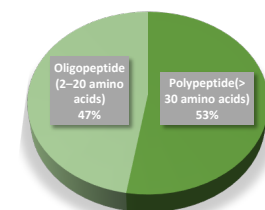


b Peptide drug approvals



- around **80** peptide drugs on the global market
- over **150** peptides in clinical development
- distribution of length in top 19 peptide drugs by sales<sup>3</sup>:

**9** oligopeptides  
**10** polypeptides



1) Muttenthaler, M.; King, G.F.; Adams, D.J. *et al.* *Nat Rev Drug Discov*, 2021, 20, 309.

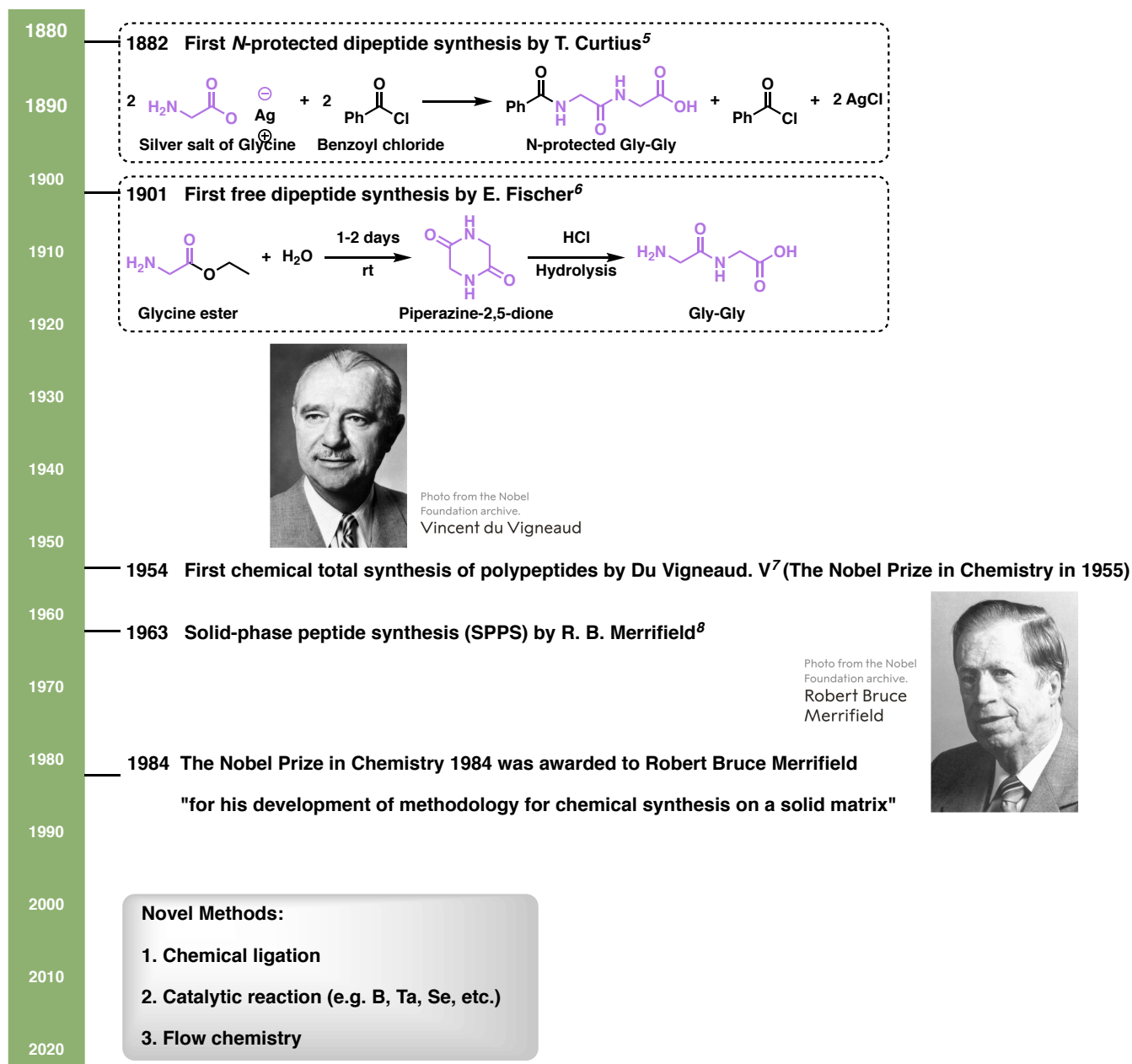
2) Wang, L.; Wang, N.; Zhang, W. *et al.* *Sig Transduct Target Ther*, 2022, 7, 48.

3) Sources: 2019 company financial reports, <https://www.fda.gov>, and global sales analysis reports.

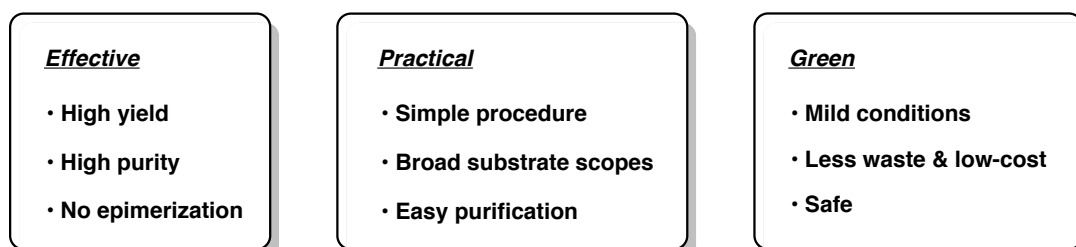
# 1. Introduction

## 1.4 Development of Approaches Accessing Peptide

### 1. Historical timeline of key milestones in peptide synthesis<sup>4</sup>



### 2. Sustainable Development Goals (SDGs)



4) Jaradat, D.M.M. *Amino Acids*. **2018**, *50*, 39.

5) Curtius T. *J Prakt Chemie*. **1882**, *26*, 145.

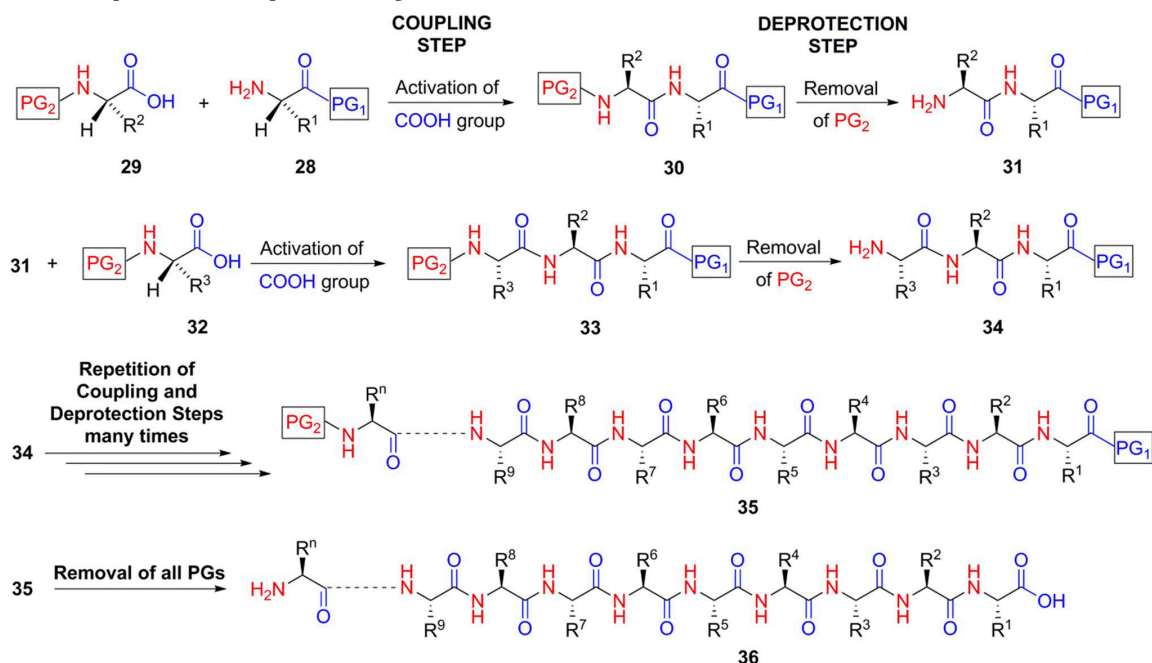
6) Fischer, E.; Fourneau, E. *European Journal of Inorganic Chemistry*. **1901**, *34*, 2868.

7) Du Vigneaud, V.; Ressler, C.; Swan, J. M.; Roberts, C. W.; Katsoyannis, P. G. *J. Am. Chem. Soc.* **1954**, *76*, 3115.

8) Merrifield, R. B. *J. Am. Chem. Soc.* **1963**, *85*, 2149.

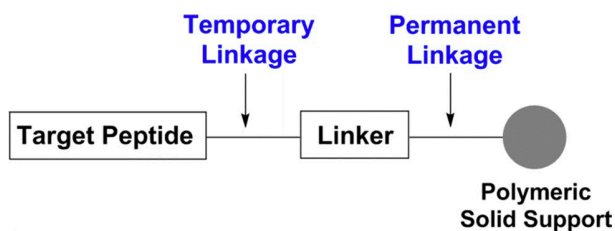
## 2. Classical Methods

### Principle of Peptide Synthesis<sup>4</sup>



### 2.1 Solid-phase Peptide Synthesis (SPPS)

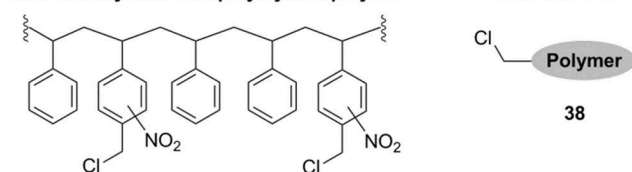
#### 1. The Concept of SPPS<sup>4</sup>



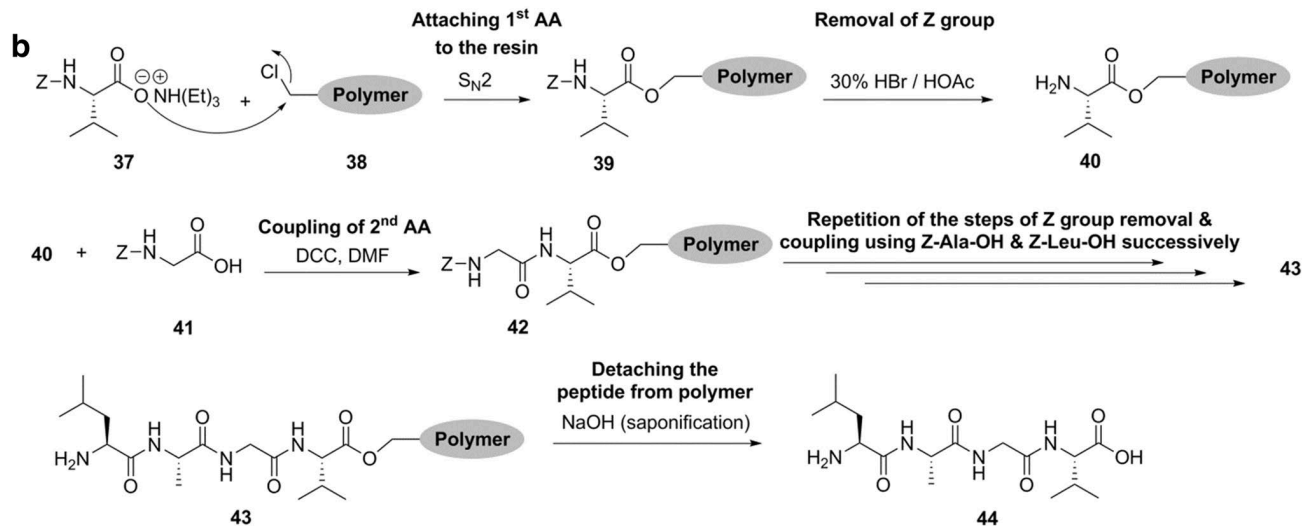
The concept of SPPS is based on attaching the first amino acid to a resin, then proceeding with peptide chain elongation to ultimately provide the target peptide.

#### 2. Merrifield's original SPPS<sup>8</sup> (1963)

##### a Chloromethylated nitro polystyrene polymer



Robert Bruce Merrifield



## 2. Classical Methods

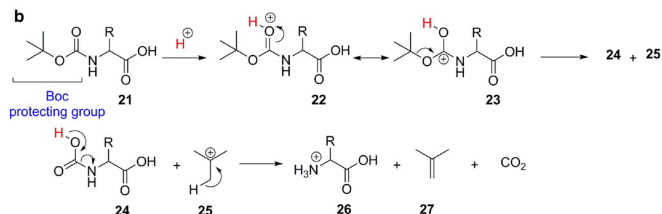
### 2.1 Solid-Phase Peptide Synthesis (SPPS)

#### 3. Developments in SPPS<sup>4</sup>

##### 1) Protecting strategy<sup>9</sup>

• **Boc** strategy by Albertson and McKay in 1957

Deprotection mechanism by acid:



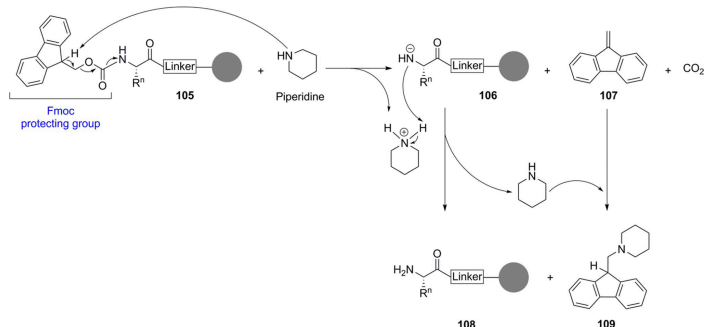
Drawbacks:

- Repetitive deprotection by TFA after each coupling steps could lead to side reactions and alteration of sensitive peptide bonds.

- Dangerous strong acid such as HF is required for the final cleavage of target peptide from resin and the removal of side-chain protecting groups.

• **Fmoc** strategy by Han and Carpino in 1970 (Common at present)

Deprotection mechanism by base:



Advantage:

- Mild deprotecting conditions

Disadvantage:

- More than 20 equiv of piperidine is required to remove Fmoc group.

- Unsuitable for solution phase peptide synthesis due to some potential side reactions such as the reaction between the reactive dibenzofulvene and the liberated amine.



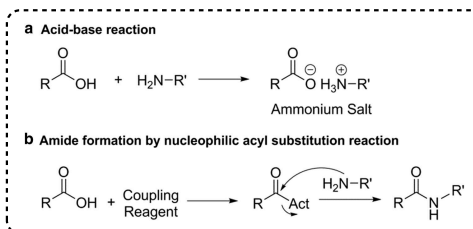
Louis Carpino

##### 2) Coupling reagent

- Purpose:

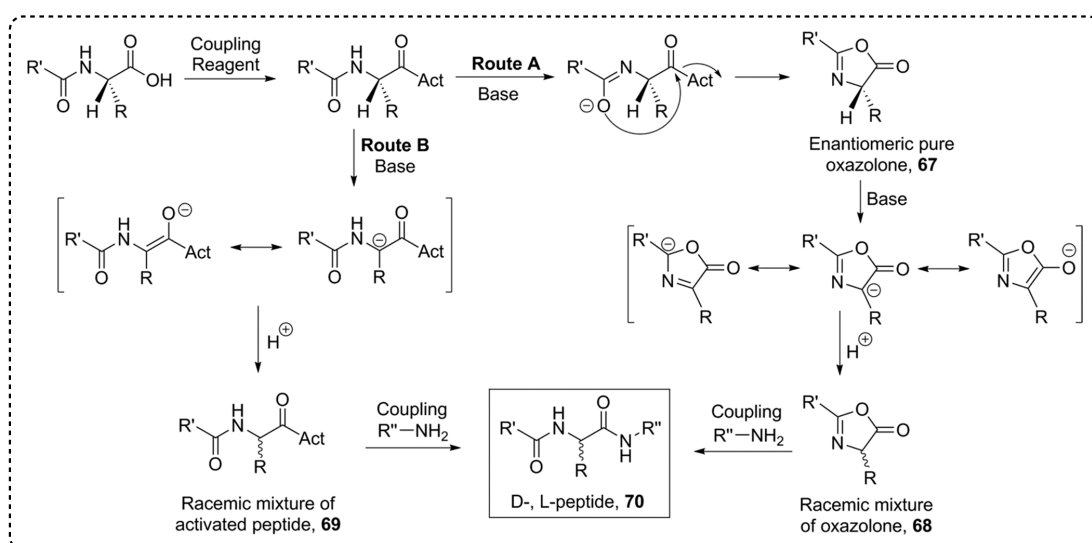
a) avoid forming inactive ammonium salt;

b) activate carboxy group



- Risk:

racemization



Route A proposed by Goodman and Stueben in 1962.<sup>10</sup>

Route B proposed by El-Faham and Albericio in 2011.<sup>11</sup>

9a) C. McKay, F.; F. Albertson, Noel. *J. Am. Chem. Soc.* 1957, 79, 4686;

9b) A. Carpino, L.; Y. Han, G. *J. Am. Chem. Soc.* 1970, 92, 5748.

10) Goodman, M.; C. Stueben, K. *J. Org. Chem.* 1962, 27, 3409.

11) El-Faham, A.; Albericio, F. *Chem. Rev.* 2011, 111, 6557.

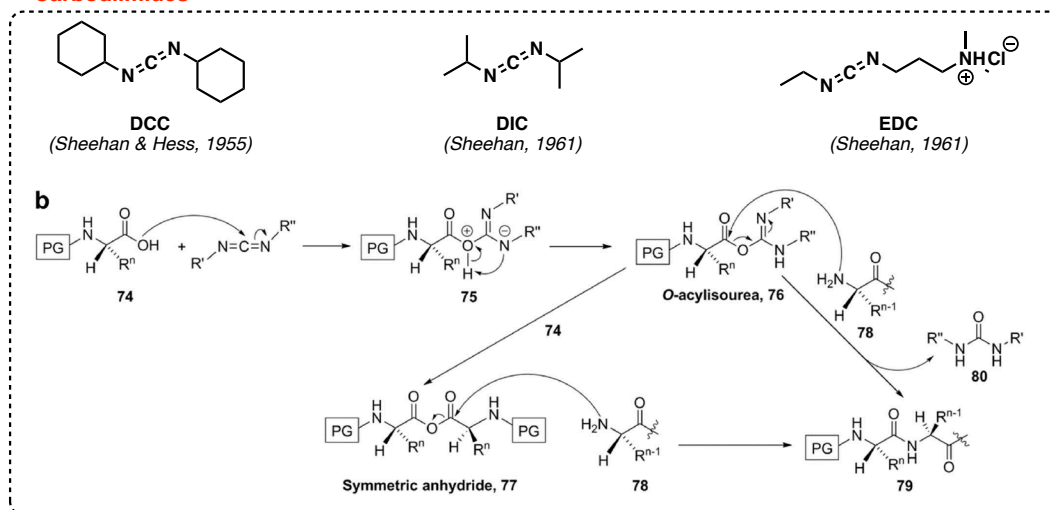
## 2. Classical Methods

### 2.1 Solid-Phase Peptide Synthesis (SPPS)

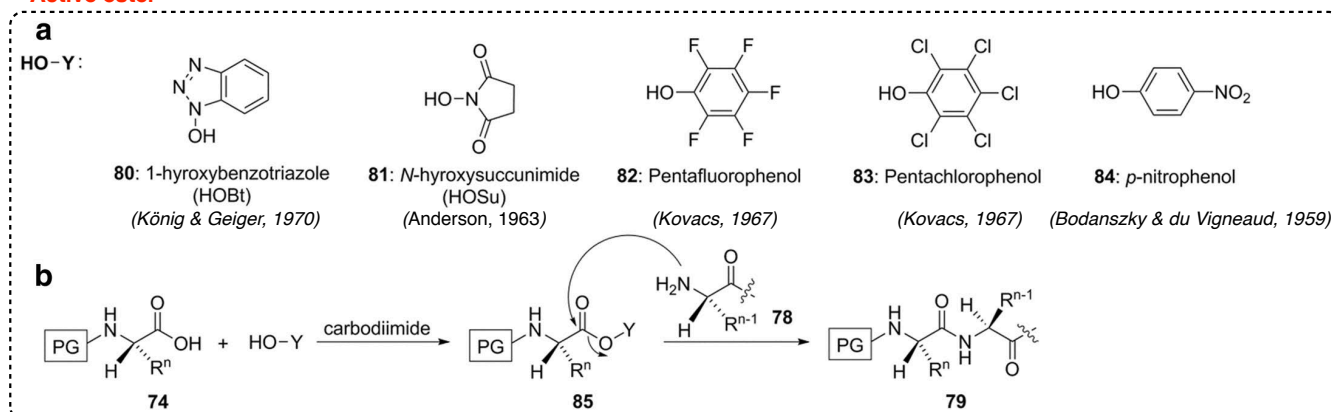
#### 3. Developments in SPPS<sup>4</sup>

##### 2) Coupling reagent

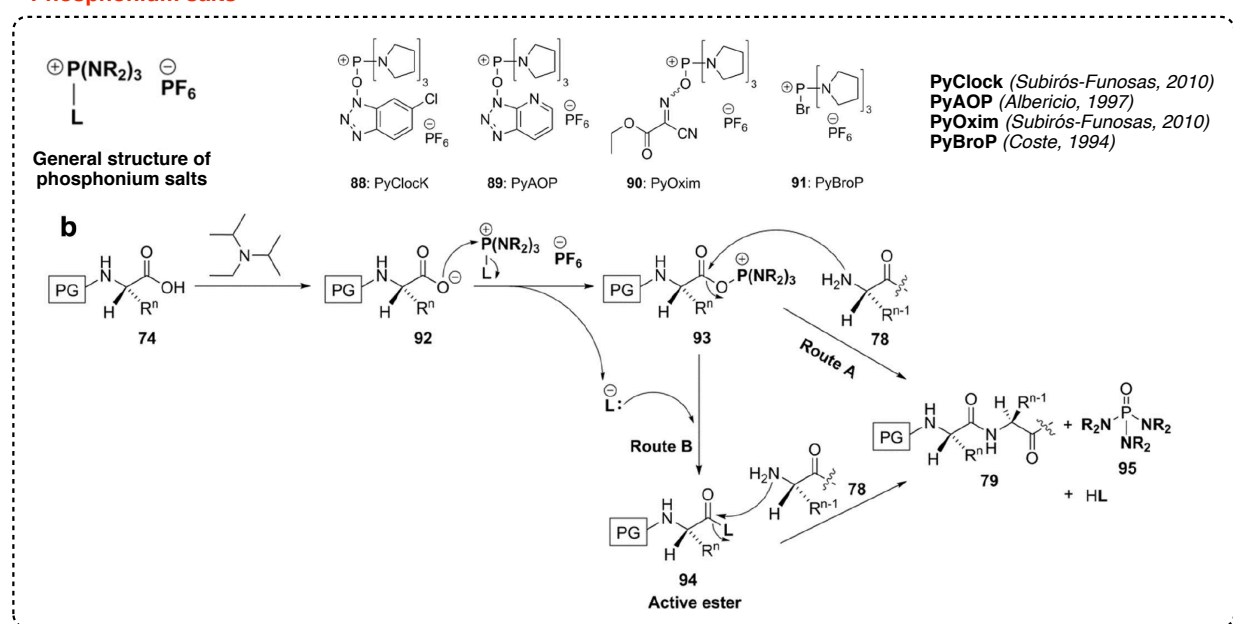
##### • Carbodiimides<sup>12</sup>



##### • Active ester<sup>13</sup>



##### • Phosphonium salts<sup>14</sup>



12a) *J. Am. Chem. Soc.* **1955**, *77*, 1067; 12b) *J. Org. Chem.* **1961**, *26*, 2525.

13a) *Chem. Ber.* **1970**, *103*, 788; 13b) *J. Am. Chem. Soc.* **1963**, *85*, 3039; 13c) *J. Org. Chem.* **1967**, *32*, 3696; 13d) *J. Am. Chem. Soc.* **1967**, *89*, 183; 13e) *J. Am. Chem. Soc.* **1959**, *81*, 5688.

14a) *Org. Biomol. Chem.* **2010**, *8*, 3665; 14b) *Tetrahedron. Lett.* **1997**, *38*, 4853; 14c) *J. Org. Chem.* **1994**, *59*, 2437.

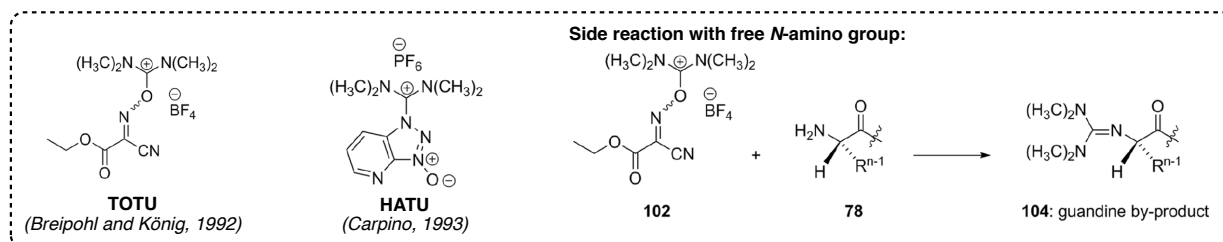
## 2. Classical Methods

### 2.1 Solid-Phase Peptide Synthesis (SPPS)

#### 3. Developments in SPPS<sup>4</sup>

##### 2) Coupling reagent

##### • Uronium / aminium salts<sup>15</sup>



##### Common drawbacks of coupling reagent:

- Toxicity (reagent, solvent, by-product)
- Poor atom efficiency

#### 4. Advantages and Disadvantages of SPPS<sup>4, 16</sup>

##### Advantages:

- Useful for providing large peptide (> 30-mer)<sup>17</sup>
- Easier purification than liquid-phase peptide synthesis

**Popular in industry  
but ungreen**

##### Disadvantages:

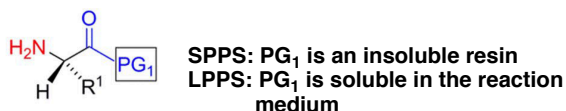
- Excess of amino acids, coupling reagents and base to maximize conversion of each step
- Excess of base (> 20 equiv) to remove Fmoc group
- Excess of solvent to wash resin
- Utilization of toxic solvent (e.g. DMF, NMP, DCM)

### 2.2 Liquid-Phase Peptide Synthesis (LPPS)

#### 1. LPPS vs. SPPS

Same synthetic principle as SPPS

Main difference locates at C-PG<sub>1</sub> of the first amino acid<sup>18</sup>:



#### 2. Advantages and Disadvantages of LPPS

##### Advantages:

- Effective for providing short peptide (< 10-mer)
- Possible to minimize waste and price

##### Disadvantages:

- Repetitive isolation, purification and characterization after each coupling step.

15a) Breipohl, G.; König, W. US patent, 1992, 5166394 A. 15b) A.Carpino, L. *J. Am. Chem. Soc.* **1993**, 115, 4397.

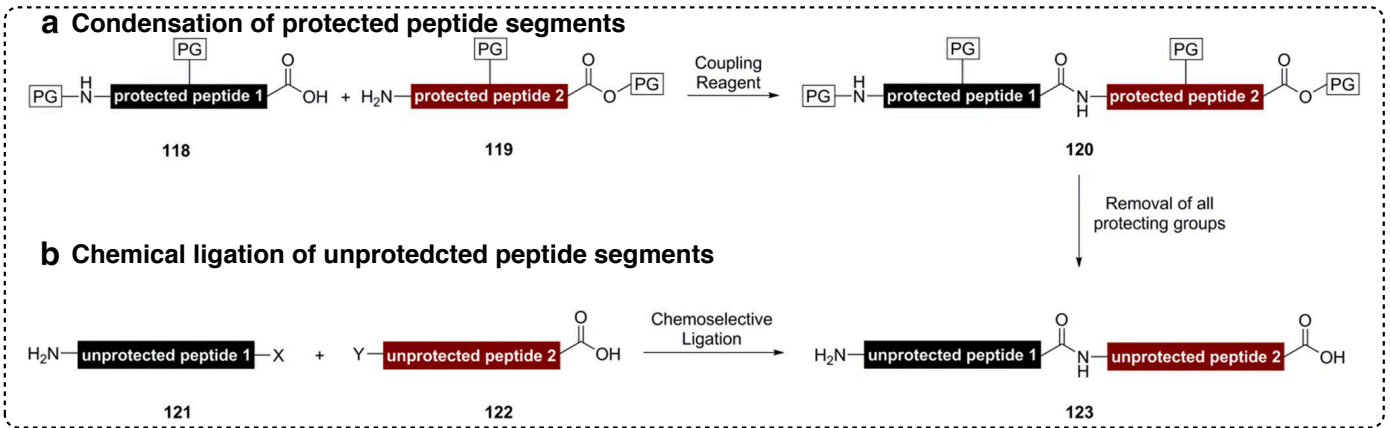
16) Isidro-Llobet, A.; N. Kenworthy, M.; Mukherjee, S.; E. Kopach, M.; Wegner, K.; Gallou, F.; G. Smith, A.; Roschangar, F. *J. Org. Chem.* **2019**, 84, 4615.

17) Winkler, D. F. H.; Tian, K. *Amino Acids.* **2015**, 47, 787.

18) Tsuda, Y.; Okada, Y. Hughes AB (ed) *Amino acids, peptides and proteins in organic chemistry*, pp 203–251.(2011)

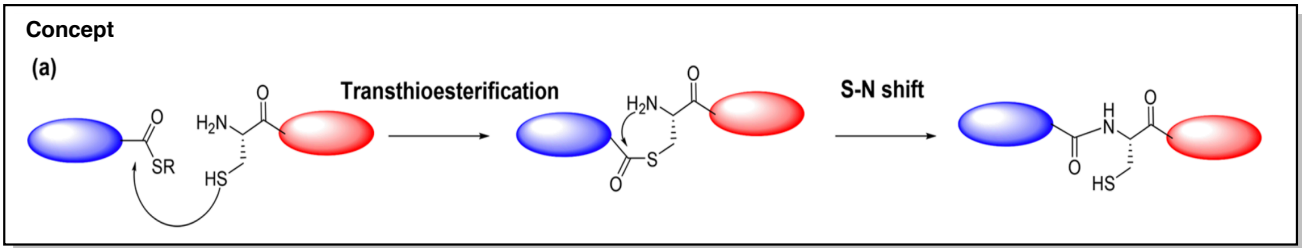


# 3. Novel methods

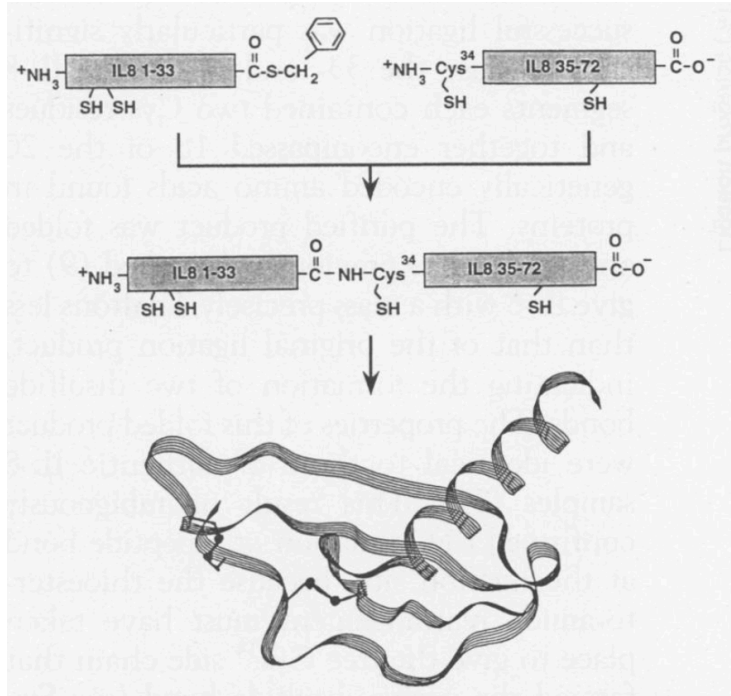


## 3.1 Chemical Ligation

### 1. Native Chemical Ligation (NCL)



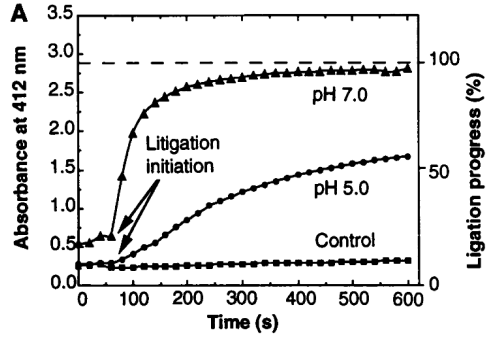
Synthesis of IL-8 by NCL<sup>19</sup> (Kent, 1994)



IL-8: Interleukin 8 (72 amino acids)



Stephen B. H. Kent



At pH 7.0, the reaction essentially complete within 5 min.

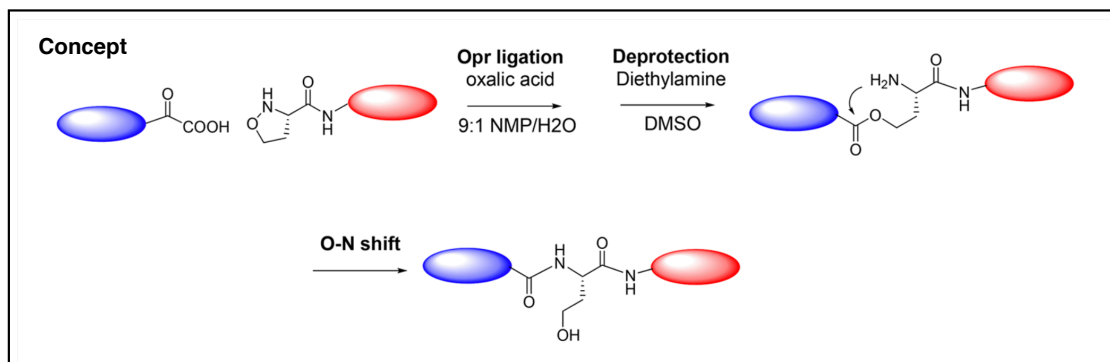
- Direct formation of protein of moderate size

19) E. Dawson, P.; W. Muir, T.; Clark-Lewis, L.; B. H. Kent, S. *Science*, **1994**, 266, 776.

## 3. Novel methods

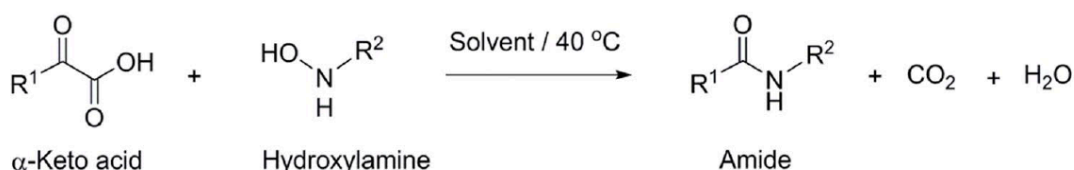
### 3.1 Chemical Ligation

#### 2. $\alpha$ -Ketoacid Hydroxylamine (KAHA) Ligation

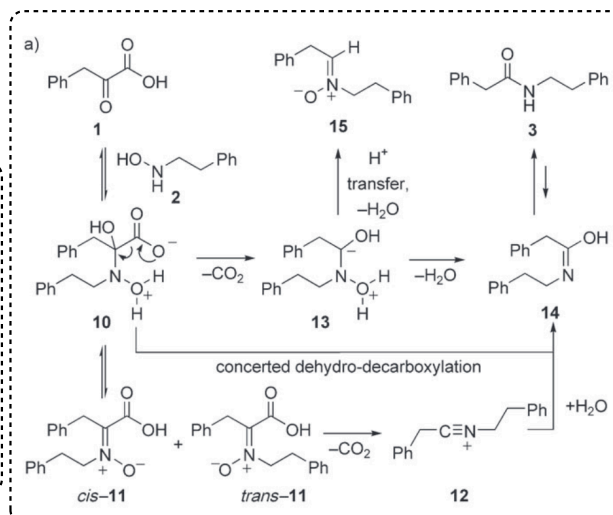


Jeffrey W. Bode

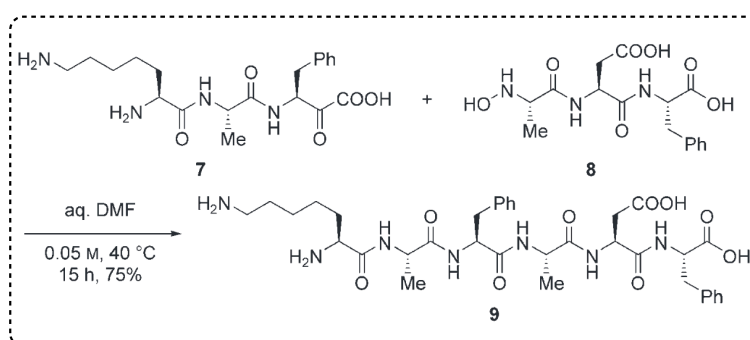
#### General Reaction decarboxylative amide synthesis



#### Possible reaction pathway



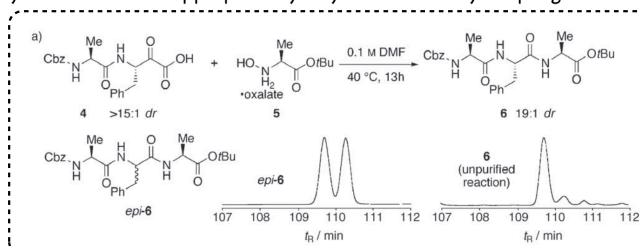
#### Bode's KAHA Ligation<sup>20</sup> (2006)



**Table 2:** Ketoacid–hydroxylamine peptide ligations of selected protected- and unprotected-peptide substrates.

Entry	Ketoacid	Hydroxylamine	Product <sup>[a]</sup>	Yield <sup>[b]</sup> [%]
1	FmocAlaPro	AlaOtBu	Fmoc-AlaProAla-OtBu	72
2	FmocAlaVal	GlyOEt	Fmoc-AlaValGly-OEt	58
3	FmocLys(Boc)-Glu(tBu)PheAla	AlaOtBu	Fmoc-Lys(Boc)Glu(tBu)Phe-AlaAla-OtBu <sup>[c]</sup>	80
4	H <sub>2</sub> N-LysAlaPhe	AlaAsp(tBu)PheOtBu	H <sub>2</sub> N-LysAlaPhe-AlaAsp(tBu)Phe-OtBu	74
5	FmocAspAlaPhe	AlaAsp(tBu)PheOtBu	Fmoc-AspAlaPhe-AlaAsp(tBu)PheOtBu	74

[a] All reaction performed at 0.02–0.1 M in DMF or DMSO containing ca. 5% H<sub>2</sub>O at 40 °C for 10–24 h using 1 equiv ketoacid and 1.2–2 equiv hydroxylamine oxalates; [b] Yields of pure products following preparative TLC or RP-HPLC. The reported yields include the preparation of the ketoacids by oxidation of the appropriate cyanoylide followed by coupling with the hydroxylamine; [c] 0.01 M, 48 h.



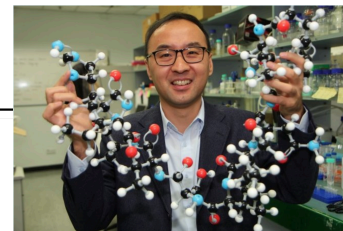
**Demonstration of preservation of stereochemistry during the reaction:**

**Epimerization of the ketoacid does not occur during the ligation reaction.**

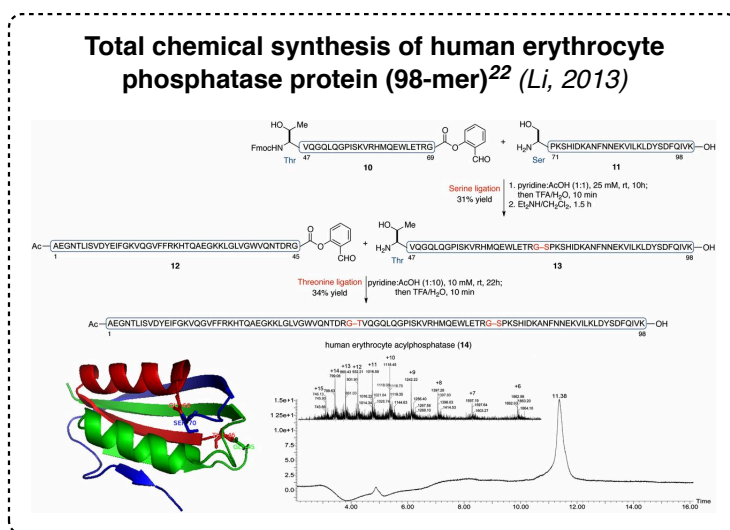
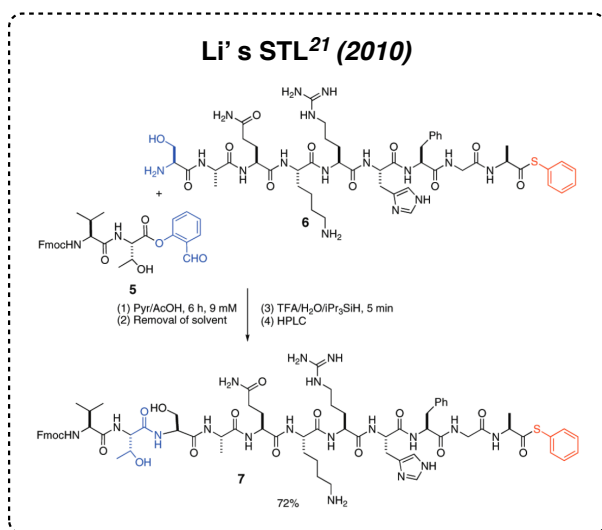
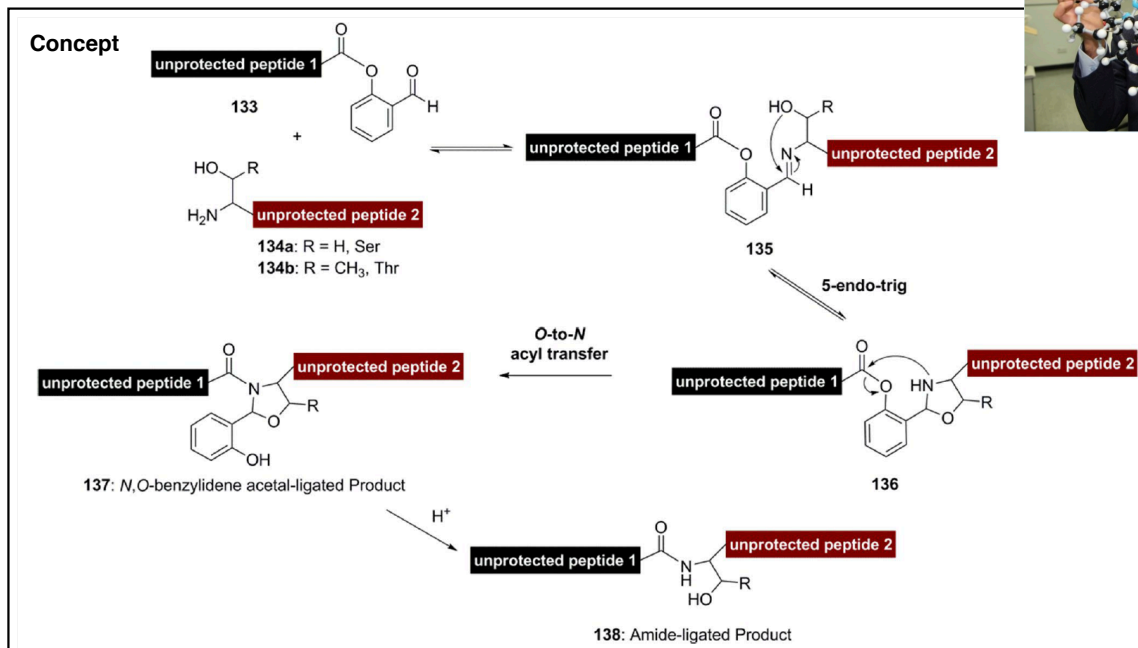
# 3. Novel methods

## 3.1 Chemical Ligation

### 3. Ligation Serine / Threonine Ligation (STL)



Xuechen Li



#### Summary of chemical ligation methods:

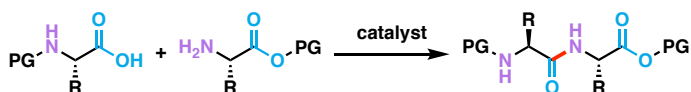
- Common steps: 1) a variable chemoselective capture step  
2) invariable rearrangement
- Suitable for synthesis of large peptide

21) Li, X.; Lam, H.; Zhang, Y.; Chan, C. *Org. Lett.* **2010**, *12*, 1724.

22) Zhang, Y.; Xu, C.; Lam, H.; Li, X. *Proc. Natl. Acad. Sci. USA.* **2013**, *110*, 6657.

### 3. Novel methods

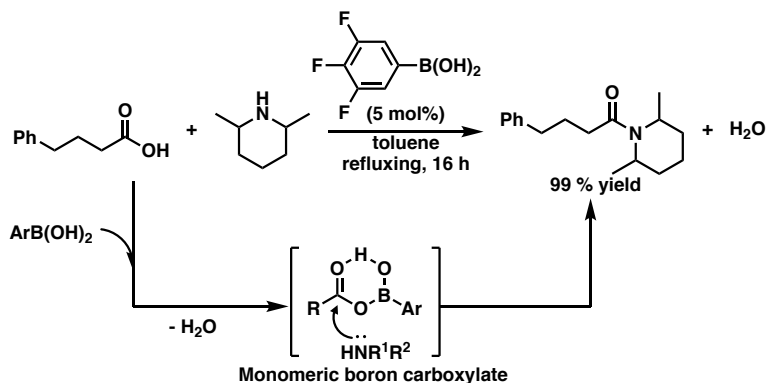
#### 3.2 Catalytic condensation of Protected Amino Acids



Typical catalyst: B, Metal, Se

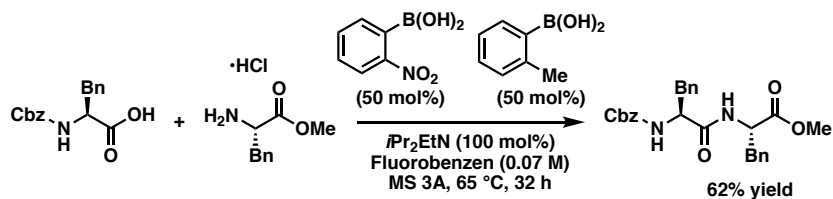
##### 1. Boron-catalyzed condensation

- **Basis:** arylboronic acid catalyzed amidation by Yamamoto and Ishihara in 1996<sup>23</sup>

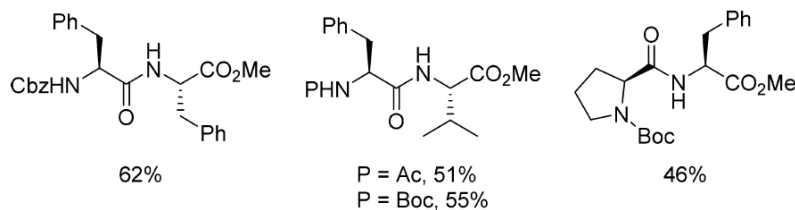


Yamamoto, H

- **First boron-catalyzed peptide synthesis by Whiting in 2013<sup>24</sup>**



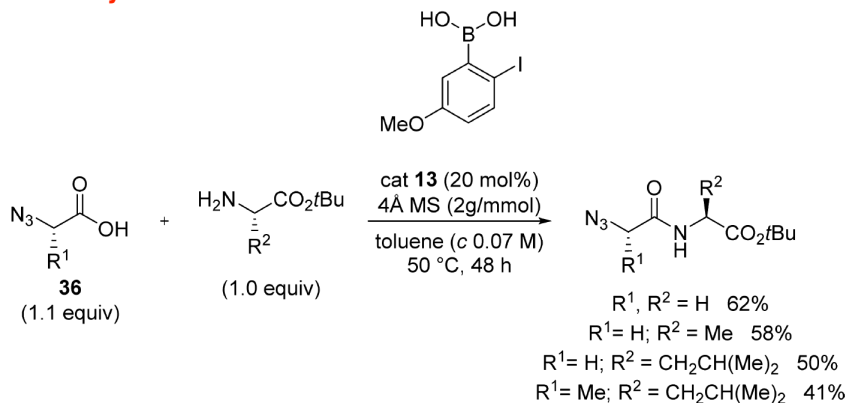
Whiting, A



total 100 mol% catalyst  
narrow substrate scope  
low yield

no racemization

- **Hall's catalyst in 2015<sup>25</sup>**



Hall, D. G.

narrow substrate scope  
low yield

no racemization

23) Ishihara, K.; Ohara, S.; Yamamoto, H. *J. Org. Chem.* **1996**, *61*, 4196.

24) Liu, S.; Yang, Y.; Liu, X.; Ferdousi, F. K.; Batsanov, A. S.; Whiting, A. *Eur. J. Org. Chem.* **2013**, *2013*, 5692.

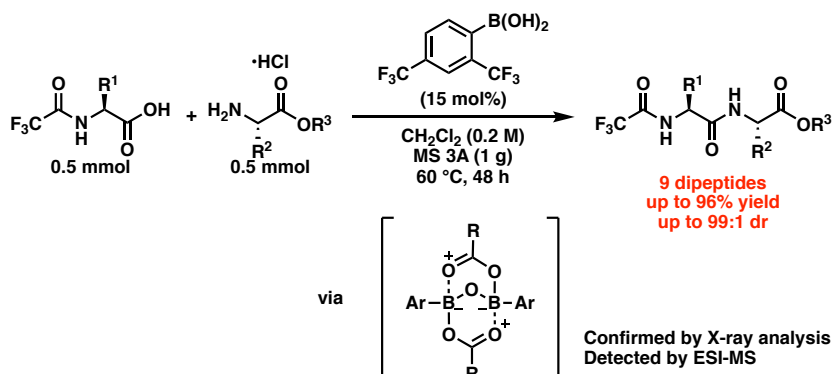
25) Fatemi, S.; Gernigon, N.; Hall, D. G. *Green Chem.* **2015**, *17*, 4016.

# 3. Novel methods

## 3.2 Catalytic condensation of Protected Amino Acids

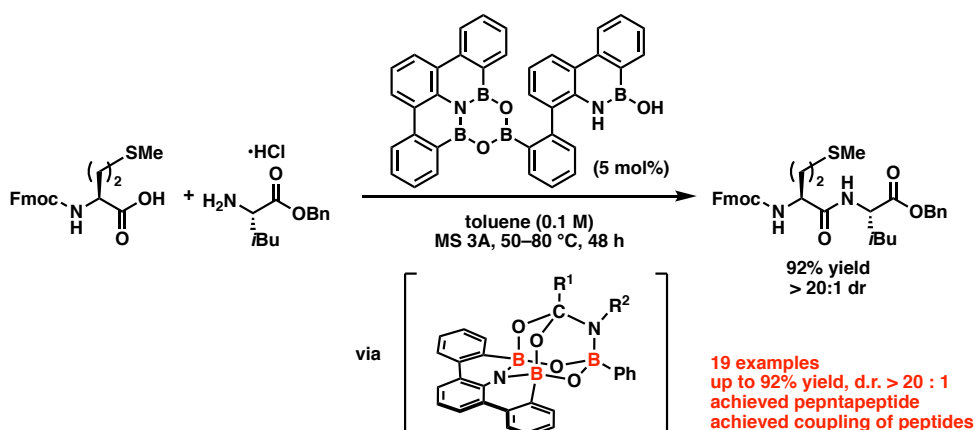
### 1. Boron-catalyzed condensation

#### • Ishihara's catalyst in 2018<sup>26</sup>



Ishihara, K

#### • DATB catalyst by Kumagai and Shibasaki in 2018<sup>27</sup>

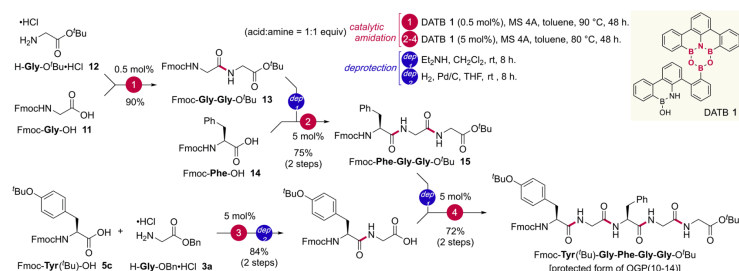


Shibasaki, M

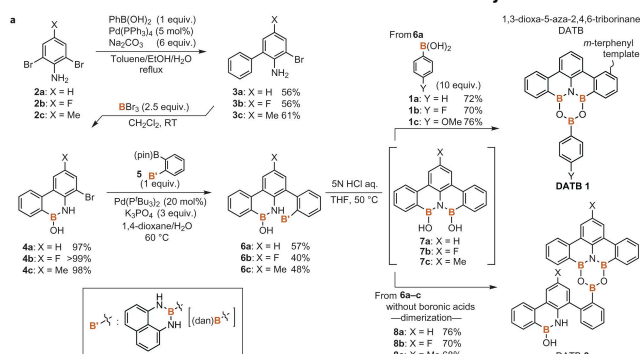


Kumagai, N

Scheme 5. Catalytic Assembly of Five  $\alpha$ -Amino Acids To Afford Pentapeptide Fmoc-Tyr(Bu)-Gly-Phe-Gly-Gly-O<sup>t</sup>Bu



#### Synthesis of pentapeptide by DATB



26) Wang, K.; Lu, Y.; Ishihara, K. *Chem. Commun.* **2018**, 54, 5410.

27a) Liu, Z.; Noda, H.; Shibasaki, M.; Kumagai, N. *Org. Lett.* **2018**, 20, 612. 17b) Noda, H.; Furutachi, M.; Asada, Y.; Shibasaki, M.; Kumagai, N. *Nat. Chem.* **2017**, 9, 571.

### 3. Novel methods

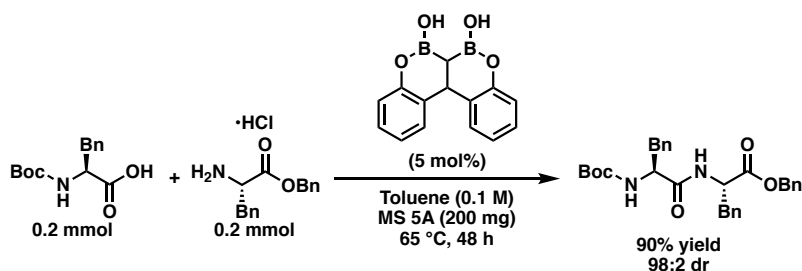
#### 3.2 Catalytic condensation of Protected Amino Acids

##### 1. Boron-catalyzed condensation

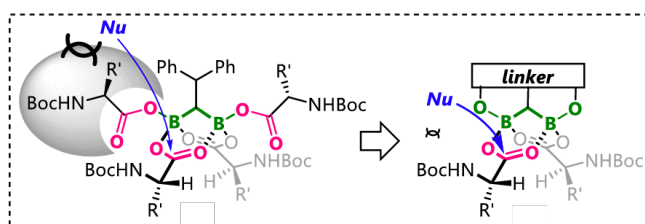
###### • Gem-DBA by Takemoto in 2020<sup>28</sup>



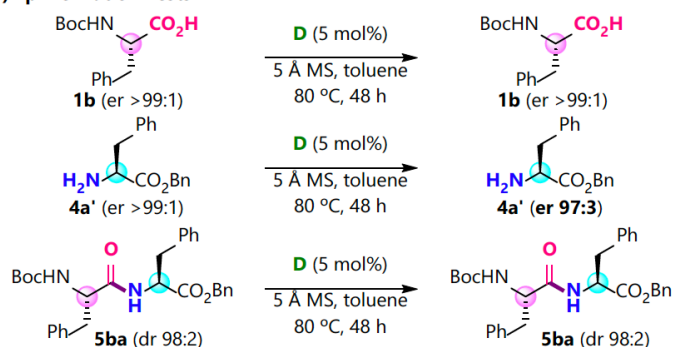
Takemoto, Y



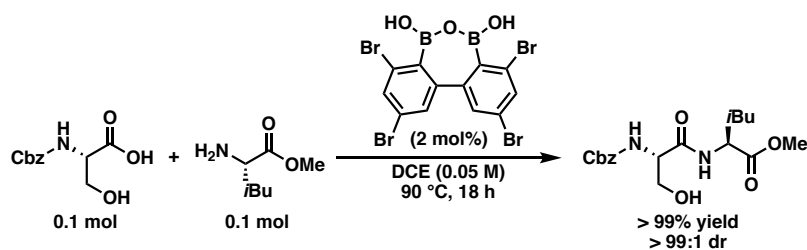
24 examples  
up to 97% yield, d.r. > 99 : 1  
achieved tetrapeptide  
achieved coupling of peptides



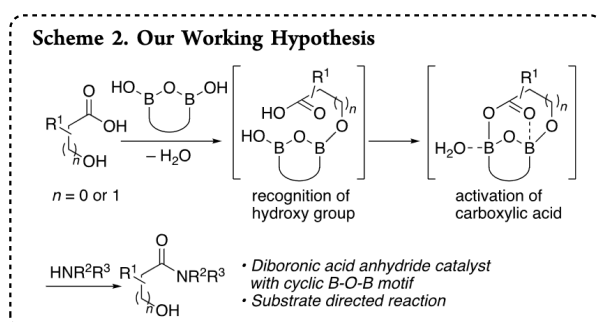
##### B) Epimerization Tests



###### • DBAA by Shimada in 2020<sup>29</sup>



35 examples  
up to 99% yield, d.r. > 99 : 1  
achieved tripeptide



Shimada, N

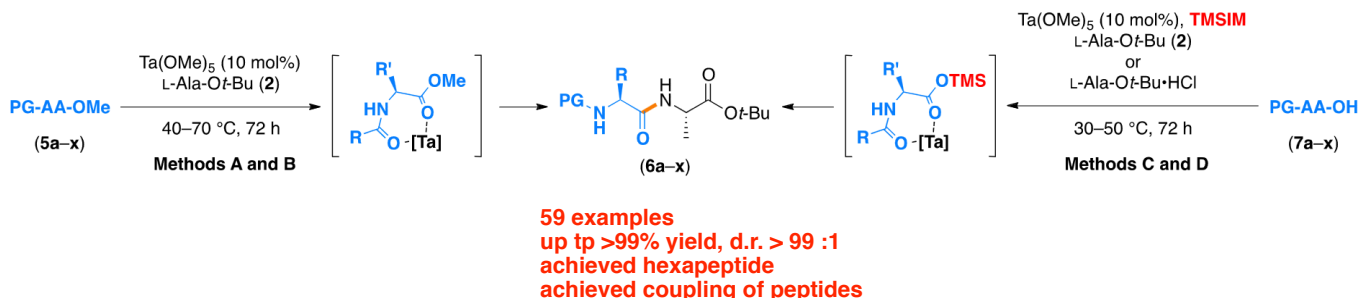
28) Michigami, K.; Sakaguchi, T.; Takemoto, Y. *ACS Catal.* **2020**, *10*, 683.

29) Koshizuka, M.; Makino, K.; Shimada, N. *Org. Lett.* **2020**, *22*, 8658

# 3. Novel methods

## 3.2 Catalytic condensation of Protected Amino Acids

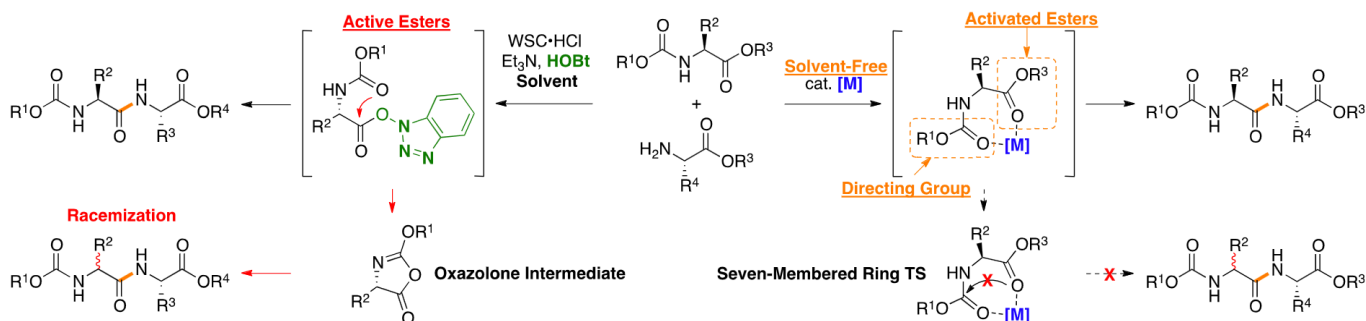
### 2. Ta-catalyzed condensation by Yamamoto in 2019<sup>30</sup>



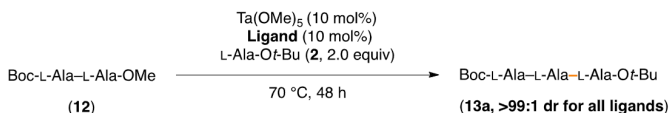
#### Advantage:

A. Racemization via active ester during coupling-reagent-mediated reaction

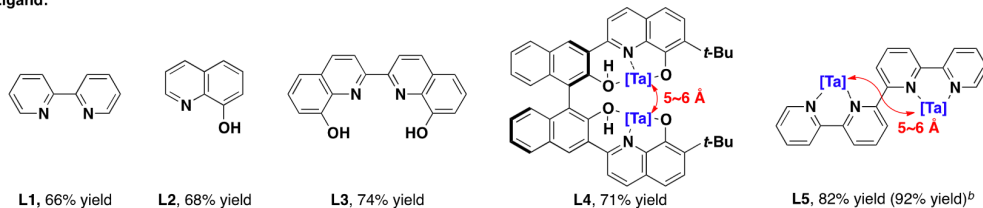
B. Novel strategy for substrate-directed catalysis



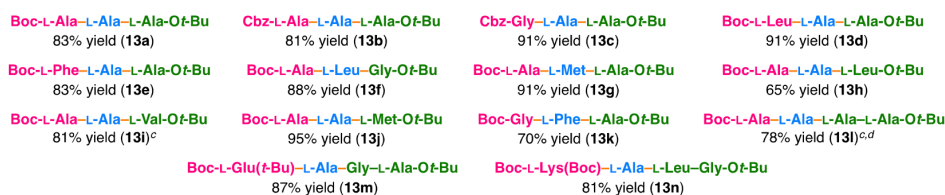
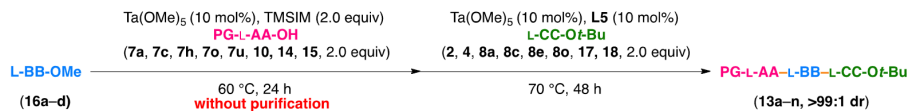
#### A. Ligand scope



#### Ligand:



#### B. Triply convergent synthesis based on the Ta(OMe)<sub>5</sub>/L5 complex system



Yamamoto, H

30) Yamamoto, H. J. Am. Chem. Soc. 2019, 141, 12288.

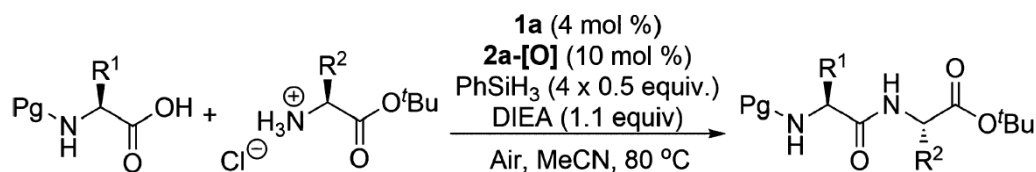
### 3. Novel methods

#### 3.2 Catalytic condensation of Protected Amino Acids

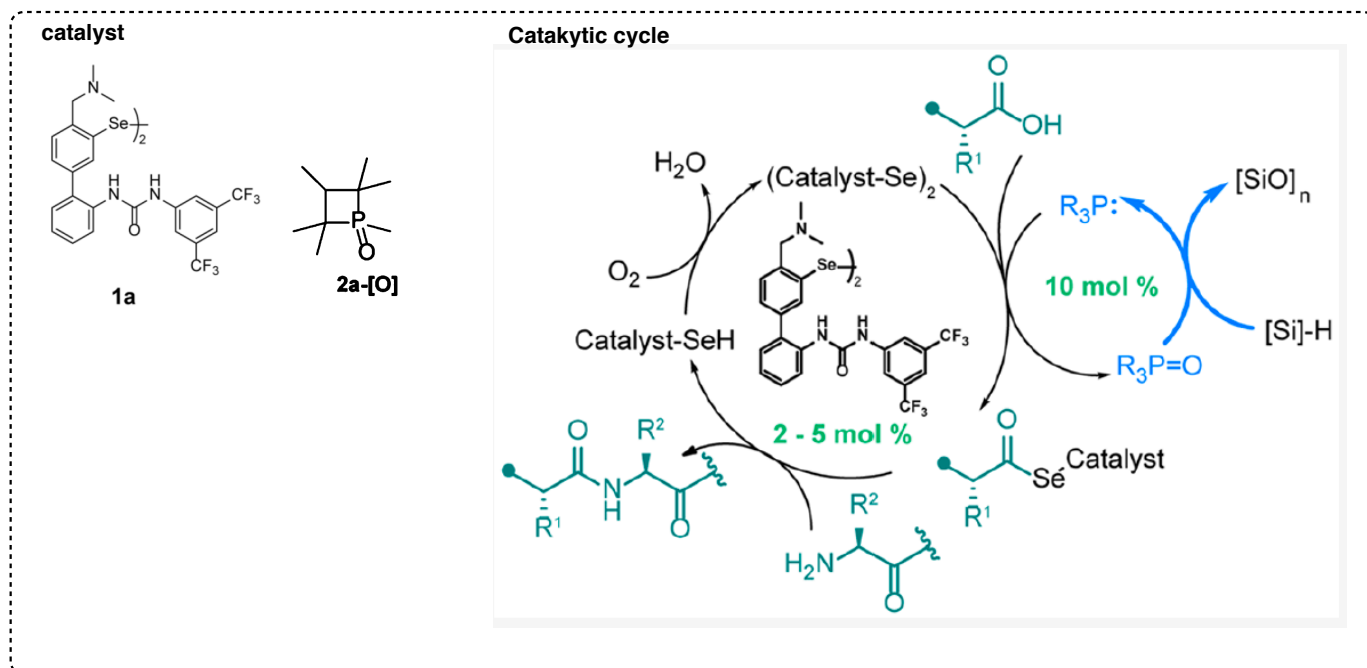
##### 3. Se-catalyzed condensation by S. Arora in 2022<sup>31</sup>



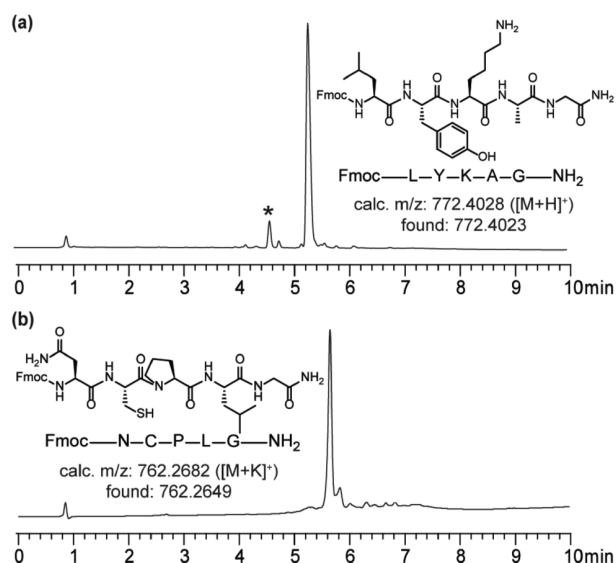
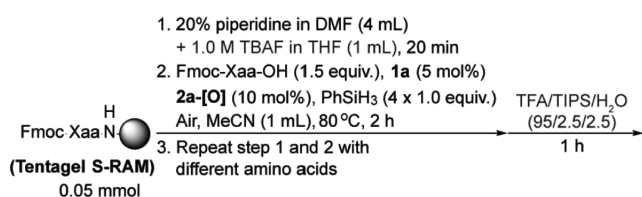
Paramjit S. Arora



15 dipeptides  
up to 94% yield, >99:1 dr



#### Catalytic solid-phase peptide synthesis



31) Handoko.; Nihar R. Panigrahi, N.; S. Arora, P. *J. Am. Chem. Soc.* **2022**, *144*, 3637.



# 3. Novel methods

## 3.3 Peptide Synthesis in Flow (Fuse, S)<sup>32</sup>

### 1. Activating agent: triphosgene (2014)

**conventional concept**

PHN-CH(R)-COOH + X<sup>1</sup> → PHN-CH(R)-CO-X<sup>1</sup> (mild electrophile)

reaction time = hours

epimerization

**concept of this work**

PHN-CH(R)-COOH + X<sup>2</sup> → PHN-CH(R)-CO-X<sup>2</sup> (strong electrophile)


residence time < 1 second

**Ideas:**

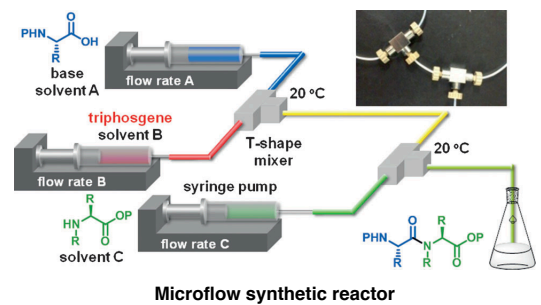
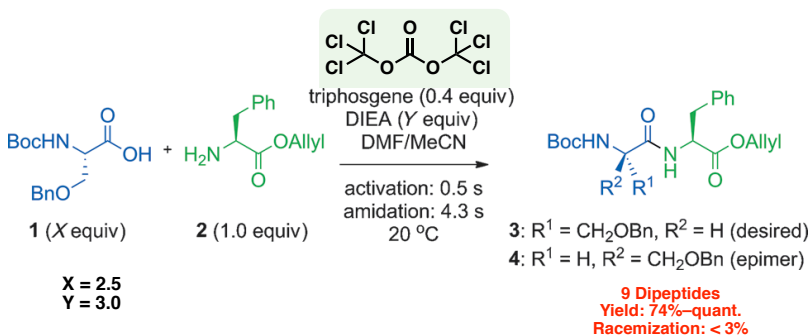
- Rapid and strong activation increased efficiency.
- Short residence time suppressed racemization.

**Achievements:**

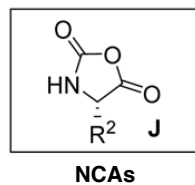
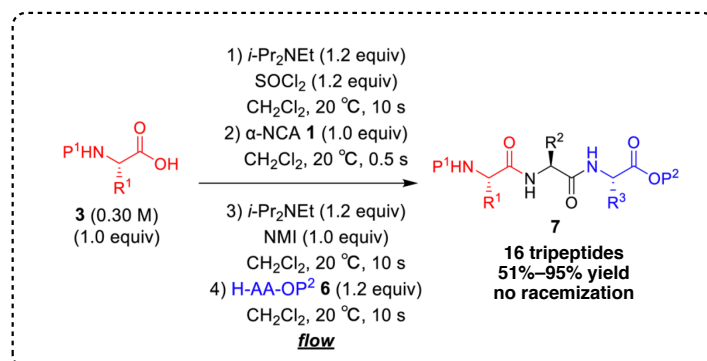
- Fast, efficient and low waste synthesis of small peptide
- 1 Tetrapeptide (60% yield, < 1% epimer)



**Shinichiro Fuse**



### 2. Activating agent: *N*-carboxyanhydrides (NCAs) (2023)



- one-flow
- short reaction time (<minutes)
- no column chromatography

**Application:**

**Total synthesis of beefy meaty peptide (overall yield 13%)**

TFA, r.t., 2.5 h  
 85% (HPLC purity 98%)  
**batch**, overall yield 13%  
 reversed-phase column chromatography

10a: P<sup>2</sup> = Boc, P<sup>3</sup> = *t*-Bu  
 10b: P<sup>2</sup> = H, P<sup>3</sup> = H

**7a** (86%, 3.0 g)  
 aqueous work up and recrystallization

32a) Fuse, S.; Mifune, Y.; Takahashi, T. *Angew. Chem. Int. Ed.* **2014**, *53*, 851.

32b) Sugisawa, N.; Ando, A.; Fuse, S. *Chem. Sci.* **2023**, *14*, 6986.